

STRUCTURAL STEEL SOLUTIONS

Beams | Columns | Angles | Channels



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About Jindal Steel & Power Limited

Jindal Steel and Power Limited (JSPL) is one of India's primary & integrated steel producers with a significant presence in sectors like Mining, Power Generation and Infrastructure.

With an annual turnover of over US\$ 3.6 billion, JSPL is a part of the about US\$ 18 billion diversified O. P. Jindal Group and is consistently tapping new opportunities by increasing production capacity, diversifying investments, and leveraging its core capabilities to venture into new businesses. The company has committed investments exceeding US\$ 30 billion in the future and has several business initiatives running simultaneously across continents.

From the widest flat products to a whole range of long products, JSPL today sports a product portfolio that caters to varied needs in the steel market. The company also has the distinction of producing the world's longest 121 metre rails and introducing large size parallel flange beams in India.

JSPL operates the largest coal based sponge iron plant in the world and has an installed capacity of 5.5 MTPA of steel at Raigarh in Chhattisgarh and Angul in Odisha.

The Company has an installed capacity of:

- 0.75 MTPA Rail & Universal Beam Mill at Raigarh, Chhattisgarh
- 0.6 MTPA Medium & Light Structural Mill and 1.0 MTPA Plate Mill at Raigarh, Chhattisgarh
- 1.5 MTPA Plate Mill producing Plates upto 5 meter wide at Angul, Odisha
- 0.6 MTPA Wire Rod Mill and 1.0 MTPA Rebar Mill at Patratu, Jharkhand

The company aims for a fast-paced growth so as to contribute substantially to India's long term prosperity.

An enterprising spirit and the ability to discern future trends have been the driving force behind the company's remarkable growth story. The company has scaled new heights with the combined force of innovation, adaptation of new technology and the collective skills of its 15,000 strong, committed workforce.



JSPL, Raigarh

JSPL's Raigarh Works has many distinctions and firsts to its credits, from producing the world's longest 121 metre long rails to introducing parallel flange beams and columns in India; bringing in widest coils and plates in the country in 2007.

JSPL operates the world's largest rotary kiln based sponge iron plant and has an installed capacity of 3.0 MTPA of crude steel at Raigarh with a forward integration model comprising of BF+DRI-EAF-LRF-VD/RH-CCM route based iron making and steel making facilities. The facility has come a long way from its initial days as a small sponge iron production unit to a large steelmaking complex. Rolling facilities at JSPL Raigarh comprise of a 0.75 MTPA Rail & Universal Beam Mill, a 0.6 MTPA Medium & Light Section Mill, and a 1.0 MTPA Heavy Plate & Coil Mill (Steckle Mill). A very wide range of products ranging from continuous cast products such as Rounds/Billets/Blooms/ Beam Blanks/ Slabs, to rolled sections such as Light/Medium/Heavy Angles, Channels, Universal Beams & Columns, Crane/ Gantry Rails, Track Rails, Hot Rolled Coils and Plates are being supplied from these mills in wide range of sizes and steel grades to customers globally.



Rail and Universal Beam Mill (RUBM)

JSPL pioneered the production of Parallel Flange Sections and long Rails in India through Universal Rolling Technology from its 0.75 MTPA capacity Rail & Universal Beam Mill (RUBM) in 2003. Leveraging on the unstinted support of its valued customers, consultants, and structural designers through all these years who realized the inherent advantages and saving potential of the Parallel Flange Beams & Columns over the conventional tapered flange beams, JSPL has today carved a name for Parallel Flange Sections in every corner of the country and has also established a name for its sections in the global structural sections market.

The Mill is equipped with a walking beam type reheating furnace, high efficiency water descaling system, Breakdown Mill, a modern Universal Tandem Mill incorporating a 'Universal Rougher, Universal Edger and Universal Finishing Mill', one of the longest 123 meter long cooling bed, high capacity 9 roll vertical and 9 roll horizontal straightening machine, cutting, stacking, bundling, and marking machines. These enable production of structural steel sections with a very high degree of dimensional compliance to the specifications in desired lengths with adequate packaging and marking.

JSPL today rolls 47 different sizes/ series and over 160 different variants (unit-weights) of Parallel Flange Beams & Columns (NPB/IPE, WPB/HE, UB & UC Sections) in nominal depths ranging from 150mm to 900mm and with unit weights ranging from 23 kg/meter to 333kg/meter conforming to Indian specification (IS-12778) as well as European specifications for Standard Beams and Wide Flange Beams. Besides beams & columns, this mill also rolls Indian (ISMC) channels in size 250, 300, 400mm & angle of 250mm.

Long Rails from JSPL

JSPL RUBM mill is also one of the most modern rail production facilities in the world capable of producing upto 121 meter long finished length Class-A rails.

JSPL rails are evaluated and cleared by RDSO, Lucknow as being compliant to Indian Railways rail specification. The company is today producing and supplying rails as per rail specifications IRS-T-12-2009, various international standards such as UIC-860, EN13674-1, etc. Rails supplied by JSPL in the domestic market are inspected and certified by RITES.

While we have the common facilities of RUBM for production of Structural Steel Sections such as reheating furnace, rolling stands, straightening machine and bundling/ stacking unit; JSPL Rail mill boasts of additional and latest finishing & testing equipment required for compliance with stringent rail specifications of Indian Railways and other international railways.

JSPL RUBM also produces crane rail sections CR80 & CR100 for gantry applications as per IS: 3443 in addition to as Track Rail sections 52kg/mtr, 54 kg/mtr and 60kg/mtr as per IRS-T-12-2009, various international standards such as UIC-860, EN13674-1, etc.

JSPL has commissioned facility to produce Head Hardened Rails as well.

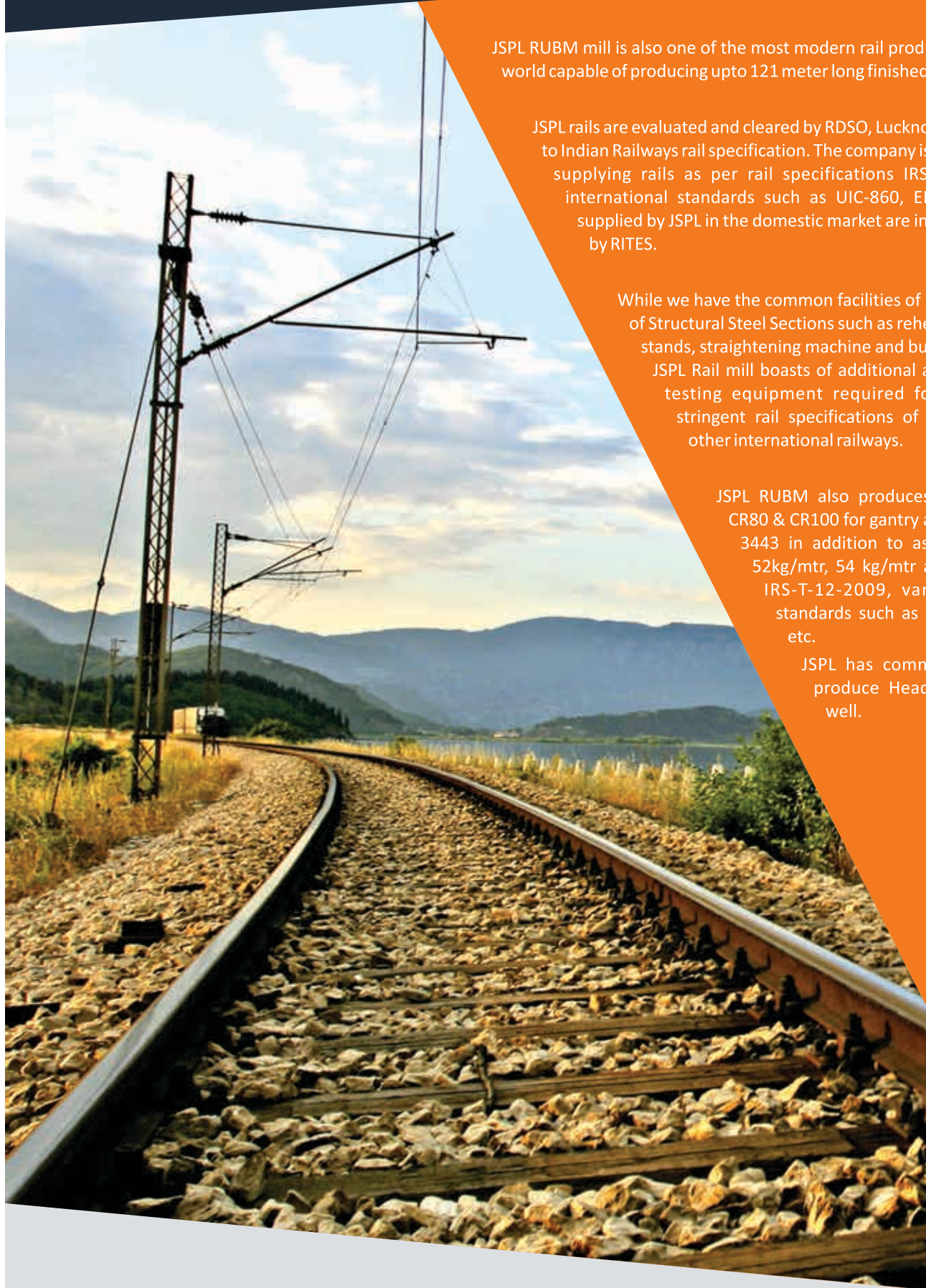
Medium and Light Structural Mill (MLSM)

Aiming to provide a complete product basket and an enhanced structural section size range to its customers, JSPL has commissioned the state-of-the-art 0.6 MTPA capacity Medium and Light Structural Mill (MLSM) at Raigarh.

With a wide range of light & medium beam & column sections, channels, & angles, the mill, along with the existing sections from RUBM, has enabled JSPL to offer the widest range of light, medium, heavy and jumbo structural steel sections from an integrated steel manufacturer in India.

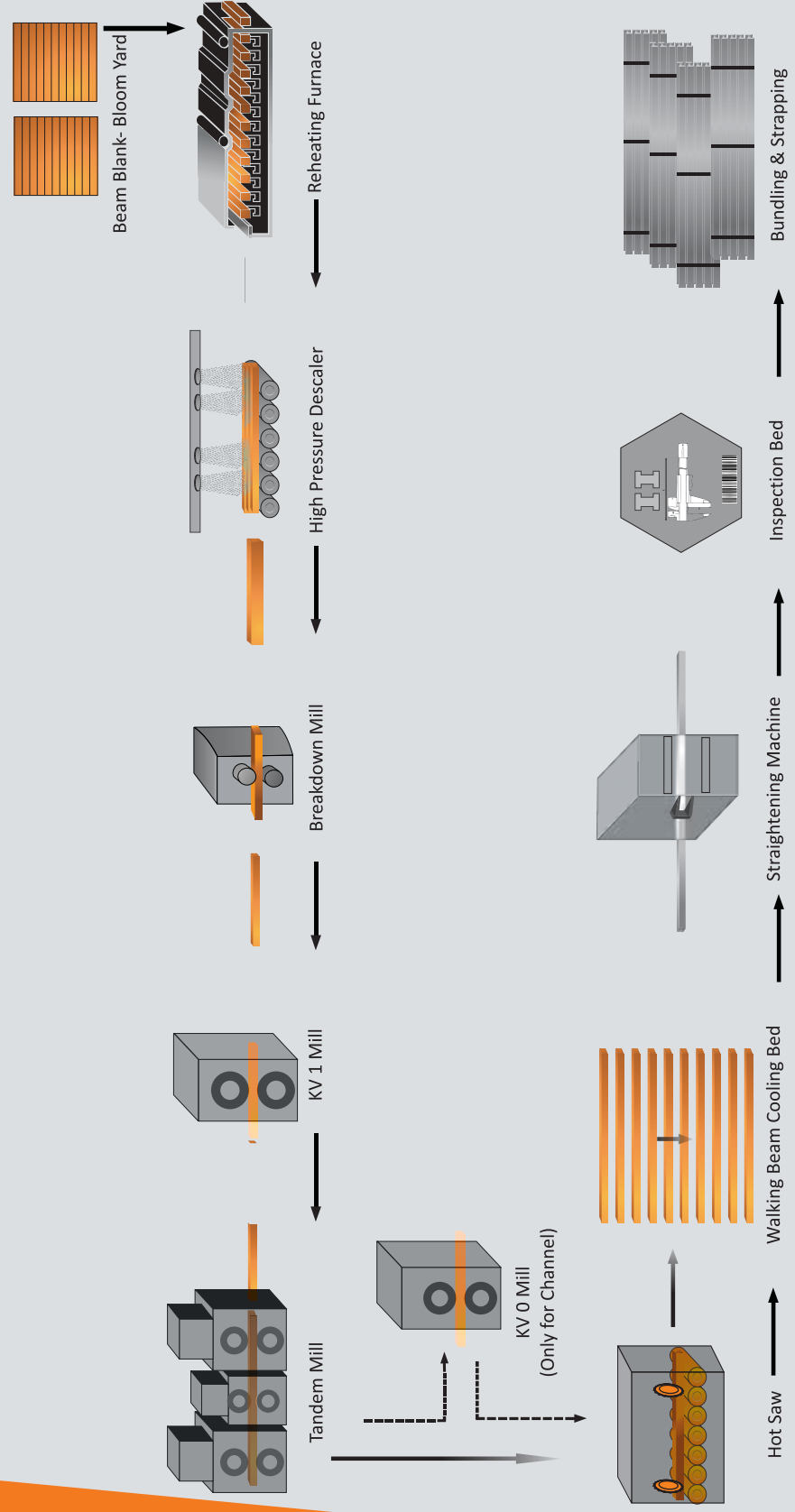
A first of its kind in India, MLSM is a 15 stand continuous mill equipped with advanced rolling mill technology and equipment from Danieli, Italy. MLSM is equipped with a walking beam type reheating furnace, besides a high efficiency water descaling system, modern universal cartridge type rolling stands, on-line profile check machine, 90 meter long cooling bed, high capacity straightening machine, on-line shearing, sawing, stacking, bundling, and marking machines. These enable production of light & medium beams, angles, and channels with a very high degree of dimensional compliance to the specifications in customers' desired lengths and sizes with high quality packaging and marking.

The mill is capable of producing Ultra Light, Light, and Medium Parallel Flange Beams & Columns in depths ranging from 100mm to 300 mm, Channels in depths 75mm to 300mm, and Angles in size 65mm to 200mm, in unit weights ranging from 5kg/mtr to 75kg/mtr. The mill can also roll flat bars in size 50mm to 300mm which is currently in developmental stage.

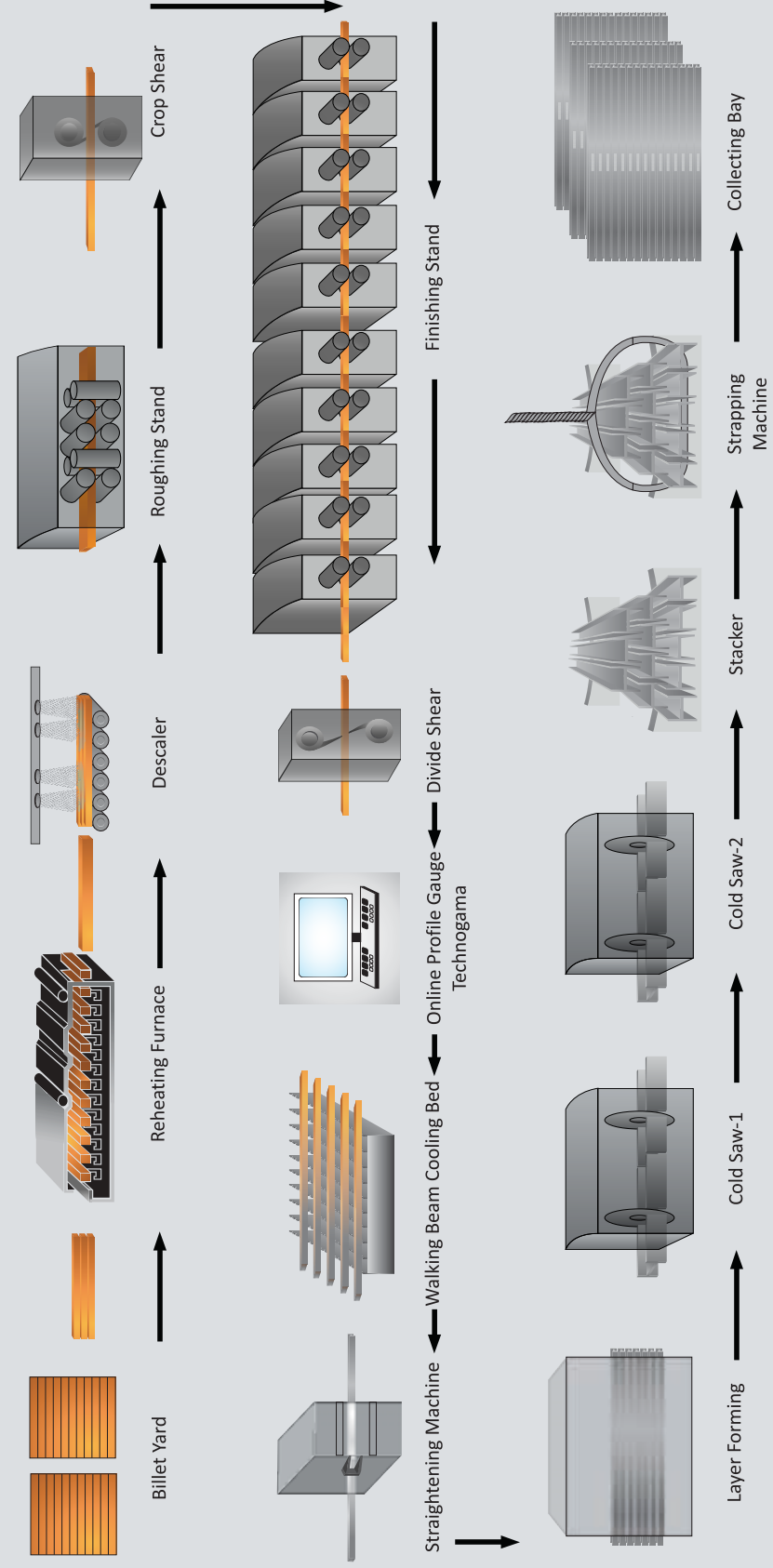


Process Flow Chart - RUBM & MLSM

Universal Beam Mill – Process Flow



Medium & Light Structural Mill – Process Flow





Parallel Flange Beams & Columns

Beams and Columns are characterized by their profile, their length, and their material. JSPL manufactures Parallel Flange Beams and columns in various configurations.

- Narrow Parallel Flange Beams
- Wide Parallel Flange Beams
- Universal Beams
- Universal Columns

Characteristics

To cater to the broader market segment and comply to the different needs of various industries, JSPL offers structural sections with various characteristics in this segment.

- Wide dimensional range
- Superior Weldability
- Cost effective
- Multiple sectional weights
- High strength to weight ratio
- Atmospheric corrosion resistance
- Multiple Sectional Weights

Dimensional Range

These are widely used in the construction industry to provide support for buildings and load-bearing walls. They are available in a variety of standard sizes and selected based on the applied load for the required application.

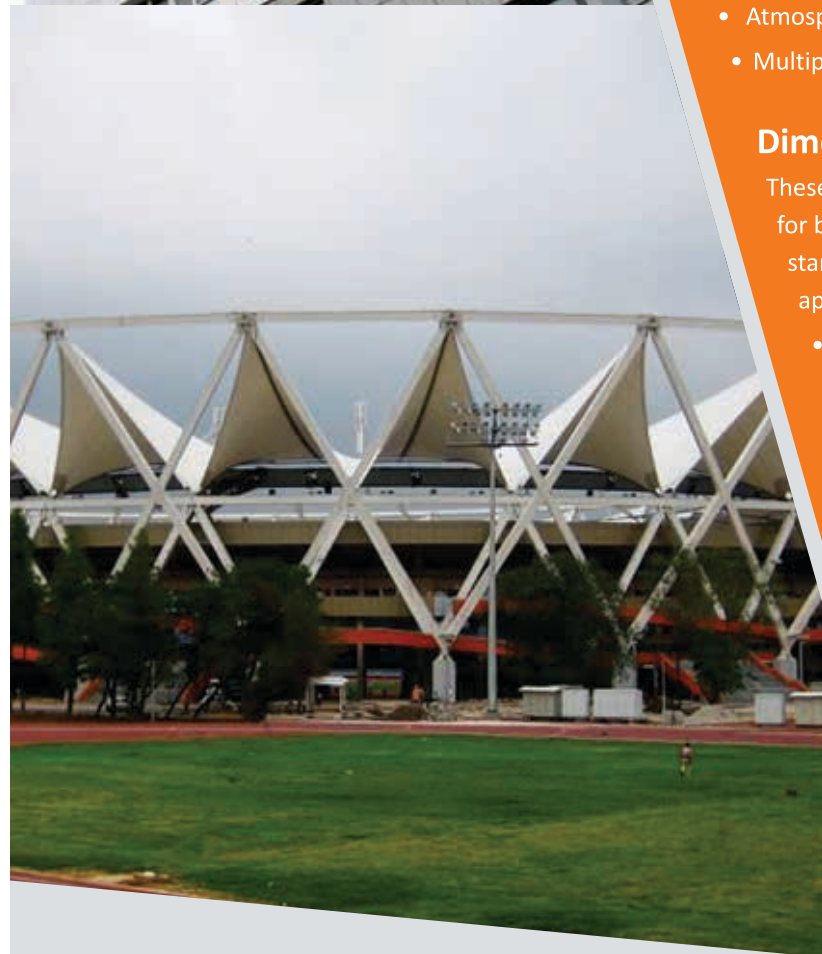
- NPB - Narrow Parallel Flange Beams as per IS 12778 : 2004 (Equivalent to IPE Series-European Standard Narrow Flange Beams)
 - NPB 180x90 to NPB 600x220 (IPE 180 –IPE600)
- WPB – Wide Parallel Flange Beams as per IS 12778 : 2004 (Equivalent to HE Series -European Wide Flange Beams)
 - WPB 320x300 to WPB 900x300 (HE 320-HE900)
- UB- Universal Beam as per BS-4 Part 1:1993
 - UB 203x133 to UB 610x229
- UC- Universal Columns per BS-4 Part 1:1993
 - UC 152x152 to UC 356x406

Applications

Beams generally carry vertical gravitational forces but can also be used to carry horizontal loads (i.e., loads due to an earthquake or wind). The loads carried by a beam are transferred to columns, walls, or girders, which then transfer the force to adjacent structural compression members. Corrosion resistant grades finding application in places exposed to outside atmosphere which are prone to corrosion. Various places where beams and columns find application can be listed as follows

- Construction support beams for commercial and residential construction
- Support frames and columns for trolley ways, lifts and hoists
- Mezzanines and platforms
- Trailer and truck bed framing
- Support beams and columns in bridges
- Machine bases
- Freight cars

Some of our Valued Customers





Channels

One of the hot rolled structural shapes which JSPL offers is the tapered flange channel which is available in a wide range of sizes and thicknesses. The shape provides superior structural support, making it an ideal product for frames and braces used for machinery, enclosure, vehicle, building and structural support applications.

Characteristics

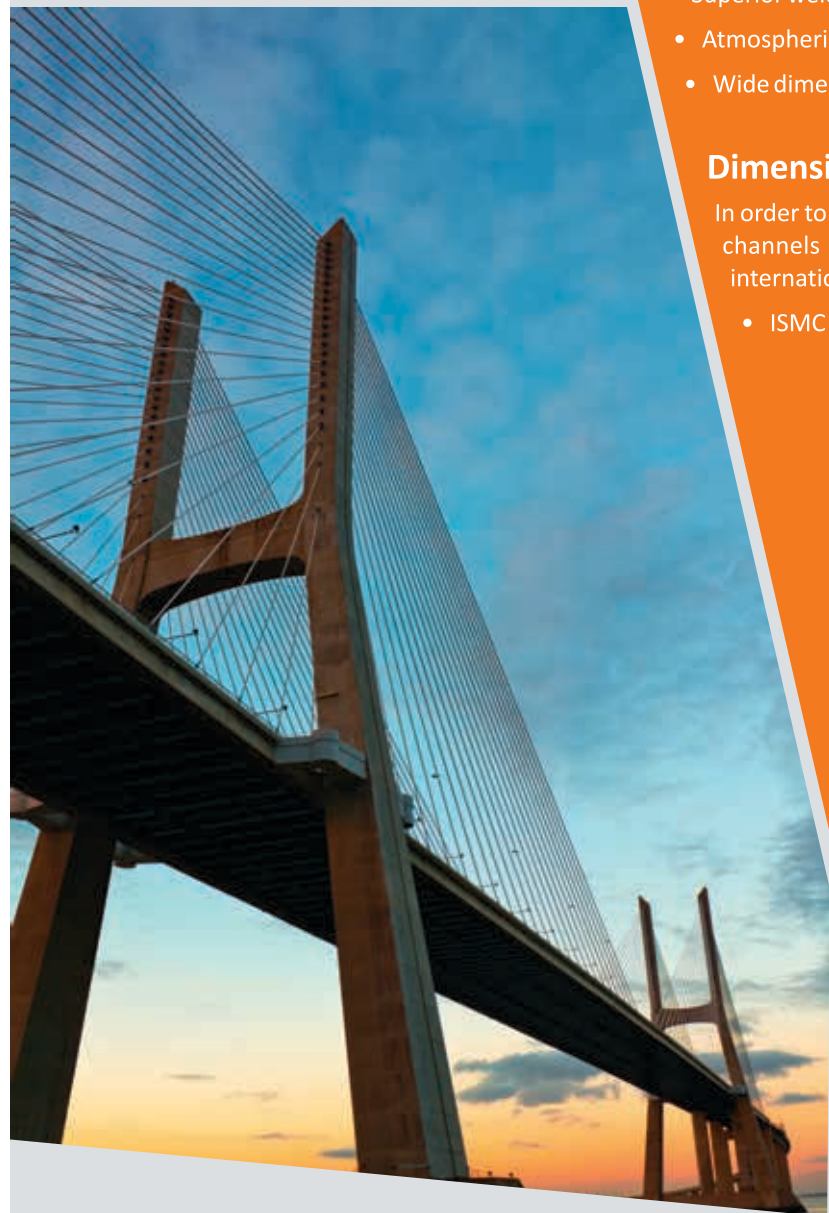
JSPL channel offers various characteristics which make it suitable for use in various industrial segments and as a support structure

- Mild to High tensile strength
- Superior weldability
- Atmospheric corrosion resistance
- Wide dimensional range

Dimensional Range

In order to meet the requirements of different segments, the tapered flange channels from JSPL are available as per Indian (IS 808) and various international standards.

- ISMC 75x40 to 400x100mm



Applications

Tapered flange channel sections from JSPL find application in a wide range of segments. The various applications of Channel sections include the following

- Truck and trailer frame supports
- Equipment and machinery frames and supports
- Building frames and other support components.
- Bridges
- Freight cars
- Poles

Some of our Valued Customers





Angles

JSPL is the manufacturer of hot rolled equal leg angles which are available in a variety of grades and sizes, making it ideal for structural applications, general fabrication, machining and repairs.

Characteristics

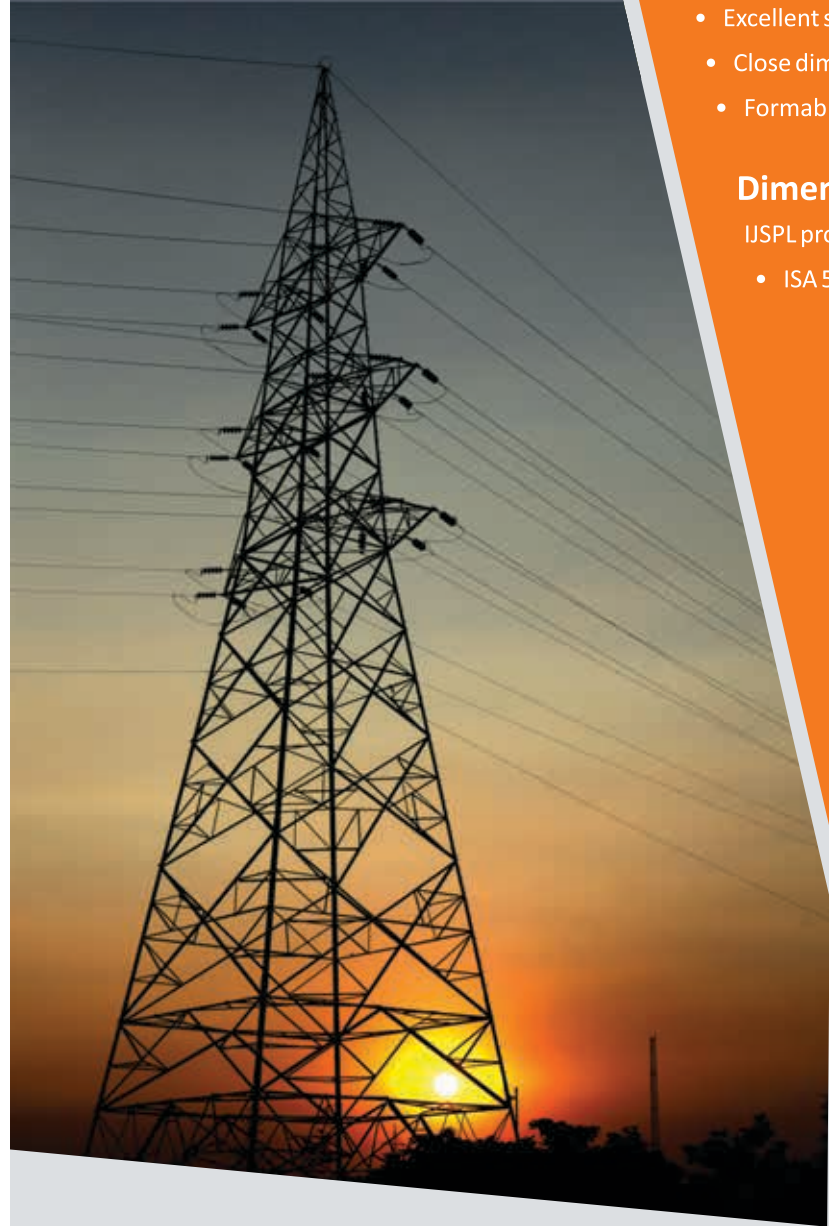
Angles are one of the most widely used products in the construction industry. It offers various characteristic features as a low-cost material.

- Wide dimensional range
- Superior Weldability
- Excellent surface finish
- Close dimensional tolerances
- Formable, and machinable

Dimensional Range

IJSPL produces equal leg angles with a wide dimensional range.

- ISA 50x50 to ISA 250x250mm

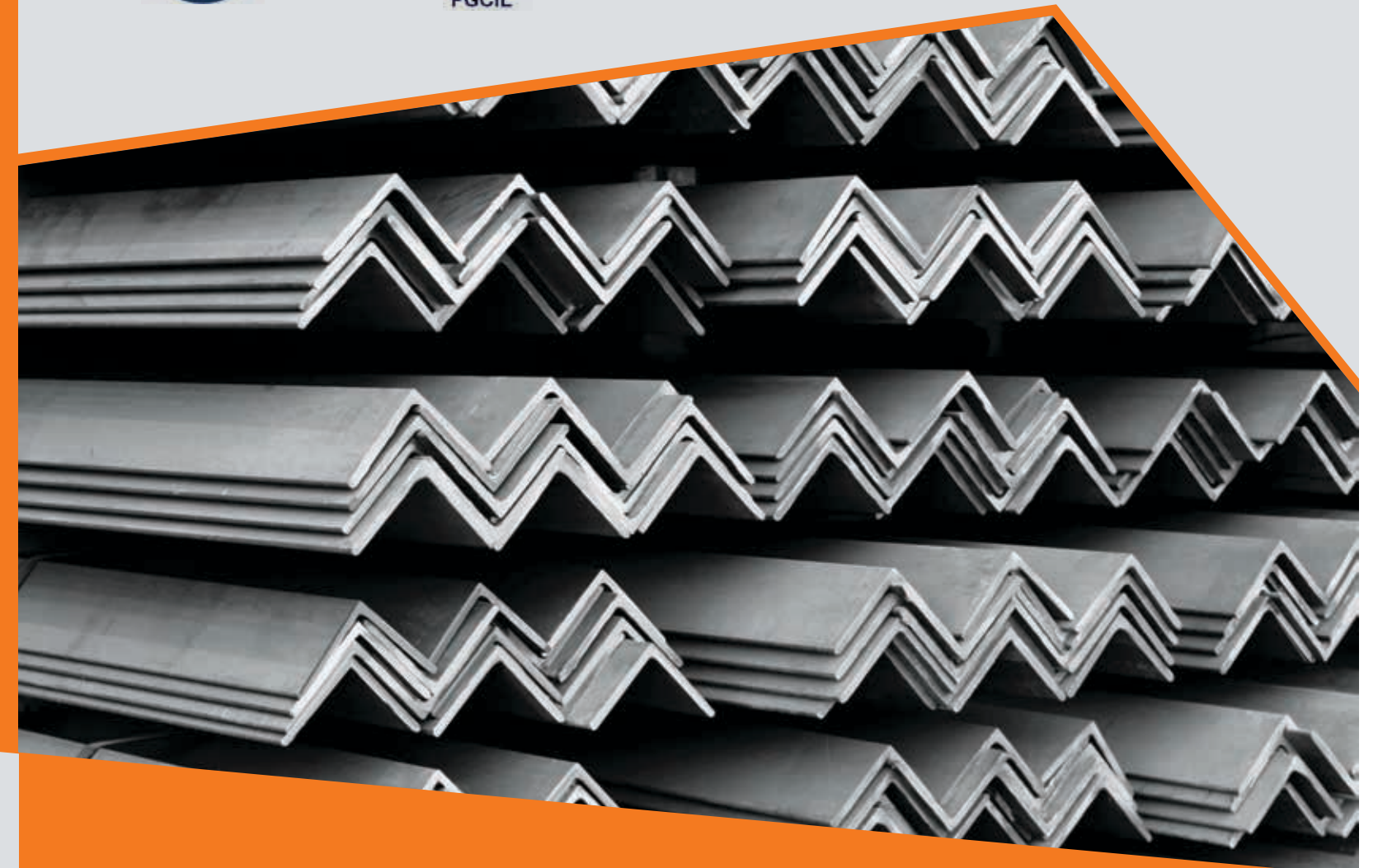


Applications

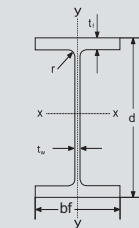
Angles are used in a range of industrial applications, including:

- Transmission towers & lines
- Buildings, bridges, and other structures for support
- General structural use in construction
- Transportation frames and corners
- Support frames that require welding, riveting or bolting on bridges and buildings
- Machinery and equipment frames, braces and corners
- Precipitators

Some of our Valued Customers



Technical Specification for Structural Sections



ANNEXURE - A

INDIAN STANDARD WIDE PARALLEL FLANGE BEAMS / EUROPEAN I-BEAMS	Indian Designation	Section Dimensions				Sectional Properties		Moment of Inertia		Sectional Modulus		Radius of gyration		Dimension for Detailing					Buckling Parameter		Torsional		Section Classification					
		Nominal Weight	Depth	Web Thick	Flange Width	Thick If	Area A	X Axis Ixx	Y Axis Iyy	X Axis Zxx	Y Axis Zyy	X Axis rxx	Y Axis ryy	Plastic Modulus Zpx	Radius Zpy	Radius At Toe r	End Clearance C	Notch n	Surface Area SA_m	Surface Area SA_L	U1	U2	Index x2	Warping Constant Cw	Torsional Constant J	Bending	Compression	
		kg/m	mm	mm	mm	mm	mm ²	cm ⁴	cm ⁴	cm ³	cm ³	cm	cm	x10 ³ mm ³	x10 ³ mm ³	mm	mm	mm	Per Meter	Per Tonne	mm ²	mm ²						
IPEA 180/NPB 180x90x15.4	NPB 180x 90x	15.37	177	4.3	91	6.5	1957.63	1063	81.9	120.1	18	7.37	2.05	135.32	27.96	9	4	54	16	699	45506	0.9538	0.8831	26.0	5.93	2.70	PL	PL
IPE 180/NPB 180x90x18.8	NPB 180x 90x	18.80	180	5.3	91	8.0	2394.63	1317	100.9	146.3	22.2	7.42	2.05	166.41	34.60	9	5	53	18	697	37095	0.9564	0.8818	21.7	7.43	4.79	PL	PL
IPEO 180/NPB 180x90x21.3	NPB 180x 90x	21.27	182	6.0	92	9.0	2709.43	1505	117.3	165.4	25.5	7.45	2.08	189.14	39.91	9	5	53	18	700	32908	0.9583	0.8811	19.6	8.74	6.76	PL	PL

Sections under development

IPE 100/NPB 100x55x8.1	NPB 100x 55x	8.10	100	4.1	55	5.7	1032.26	171	15.9	34.2	5.8	4.07	1.24	39.40	9.15	7	4	36	14	399	49193	0.9873	0.8792	15.6	3.5	1.20	PL	PL
IPE 120/NPB 120x60x10.4	NPB 120x 60x	10.37	120	4.4	64	6.3	1320.96	318	27.7	53	8.6	4.9	1.45	60.72	13.58	7	4	40	14	472	45482	0.9698	0.8796	17.7	8.9	1.74	PL	PL
IPE 140/NPB 140x70x12.9	NPB 140x 70x	12.89	140	4.7	73	6.9	1642.54	541	44.9	77.3	12.3	5.74	1.65	86.34	19.25	7	4	45	14	545	42239	0.9562	0.8804	19.5	1.98	2.45	PL	PL

INDIAN STANDARD WIDE PARALLEL FLANGE BEAMS / EUROPEAN WIDE FLANGE BEAMS

HEAA 320/WPB 320x300x74.2*	WPB 320x 300x	74.24	301	8.0	300	11.0	9456.86	16450	4959	1093	330.6	13.19	7.24	1196.06	505.74	27	6	156	38	1885	25395	0.9694	0.8541	21.3	1040.74	55.87	SC	SC
HEA 320/WPB 320x300x97.6	WPB 320x 300x	97.62	310	9.0	300	15.5	12435.86	22930	6985	1479	465.7	13.58	7.49	1627.95	709.74	27	7	156	44	1883	19291	0.9851	0.8612	17.9	1512.36	107.97	CO	CO
HEB 320/WPB 320x300x126.6	WPB 320x 300x	126.65	320	11.5	300	20.5	16133.36	30820	9239	1926	615.9	13.82	7.57	2149.09	939.10	27	8	155	48	1878	14830	0.9555	0.8630	14.3	2068.71	225.07	PL	PL

UNIVERSAL BEAMS AS PER BS4-1:1993

UB 203x133x25	UB 203x 133x	25.09	203.2	5.7	133.2	7.8	3196.74	2340	307.6	230.3	46.2	8.56	3.10	257.72	70.94	7	6	5	74	16	908	36181	0.9336	0.8772	25.3	29.33	6.10	PL	PL
UB 203x133x30	UB 203x 133x	30.00	206.8	6.4	133.9	8.6	3821.02	2896	384.7	280	57.5	8.71	3.17	314.36	88.22	7	6	5	74	18	909	30317	0.9427	0.8818	21.3	37.34	10.43	PL	PL
UB 254x146x31	UB 254x 146x	31.15	251.4	6.0	146.1	8.6	3967.62	4413	447.5	351.1	61.3	10.55	3.36	393.06	94.13	7	6	5	81	18	1052	33781	0.9261	0.8798	29.4	65.88	8.68	PL	PL

* Product availability to be checked prior to order booking



Advantages of JSPL Parallel Flange Beams & Columns Rolled with Universal Rolling Technology

- **Wide Range:** Widest product range available in the country lending more flexibility to designers and a more cost-effective option to project owners
- **Exceptional Sectional Properties:** Better sectional properties as compared to conventional tapered flange beams leading to efficient design and lower steel usage. Availability of hi-tensile steel grades enables designers/ users to further cut on steel tonnage
- **Steel Saving:** Steel savings with parallel flange sections under bending load as well as under axial compression are appreciable when compared with tapered flange sections enabling usage of lower beam sizes
- **Higher Load carrying capacity:** Exhibits higher load-carrying capacity with Parallel Flange Beams sections under direct compression (when used as columns) owing to their higher radius of gyration values about 'y-y' axis and reduced slenderness ratio of beams, thus increasing stress-bearing limits
- **Faster Construction:** Simpler direct bolting of connections to flanges possible, as taper washers are not required. Flange-to-Flange welding possible as flanges are parallel
- **Ease in design:** Enables complex design and fabrication in high volumes because of the inherent functional advantages of Parallel Flange Beams

Quality Assurance

Using virgin raw material from its captive iron ore mines and with an automated production facility, from the raw material stage to the final product delivered to customers, JSPL Sections assures consistent quality at every step and full compliance to desired specifications. With an automated production facility stationed with continuous checkpoints at every level, JSPL has been able to produce best quality structural sections and rails and establish an enviable reputation in the country, as well as, its overseas customers. Its strong quality and control assurance systems are equipped with modern testing facilities, which conform to stringent quality standards and are manned by well-qualified personnel.

Quality Control Facilities at JSPL

- Prestigious NABL accredited lab
- Fully equipped mechanical testing laboratory
- Universal Testing Machines [Load capacity: up to 1000KN]
- Impact Testing Machine [to carry out both Charpy as well as IZOD tests]
- Bend Testing Machine
- Brinell cum Rockwell Hardness Tester
- CNC Wirecut Machine - To cut complex notches for tests like fracture toughness etc.
- Strain Indicator - Used for measuring the residual stresses in rails
- Falling Weight Test-Unique test carried out for rails to ascertain the capacity of rails to withstand shock loading without failure.
- MTS 810 machine - The state-of-the-art testing facility for conducting fracture toughness and fatigue testing for rails.
- Profile check
- Laser straightness checking
- Eddy current testing
- Ultrasonic testing

Packing & Delivery

Packing: All the sections are supplied bare and either loose and/or in mill standard packing of maximum 5MT weight, each

Marking: All of above sections are supplied with details of size/ length/ steel grade/ heat number marked with indelible white paint on pieces and on the bundles, with bundle number additionally appearing on the bundle. Embossing on the sections are also done as per customer requirement.



Few Valued Customers



Certifications & Approvals



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Sanand Viramgam Highway
Sanand, Ahmedabad - 382 110, INDIA
Mob: +91 9909964648
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Bhopal
M/s Sanjay Shukla
Survey No. 234, 235, Gram Sukhi, Sevania,
Vidisha Road, Bhopal - 462 010
Mob: +91 9827478327
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Chandigarh
M/s VTC Transport Pvt Ltd
131 Industrial Area, Phase 1
Chandigarh - 160 101
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Chennai
M/s Sri Balaji Steel Agencies
Plot No.4, Survey No. 110/2
Kadappakkam Village,
Near Manali New Town,
Vichoor Road, Manali
Chennai - 600 103,
Mob: +91 9840237966
E-mail: srihari@jspl.com

Cuttack
M/s Baba Lingaraj Enterprises
At Govindpur Chak
PO: Baichuna,
Tangi, Cuttack - 754 022
Mob: +91 9777444936
E-mail: rb@bbsr.jspl.com

Delhi
M/s Shree Gopal Industries
873 A, Kalpi Road
Gram Umran, Rania, Kanpur - 209 311
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Kolkata
M/s Balmer Lawrie & Co. Ltd.
1, Sonapur Road,
Near Jaikund Petrol Pump
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Nagpur
M/s Rita Steel
253/K-2 16 K.M. Milestone,
Bhandara Road, Mahalgaon
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Patna
M/s Shri Tejaswini Yadav
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Rahuri
M/s Continental Carriers of India
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Khasra No. 642, On NH 74,
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Vishakhapatnam
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